

# SEMBawang Ship

## FPSO YÜUM K'AK'NÁAB Successfully Completed for BW Offshore, Norway

On 22nd November 2006, Sembawang Shipyard marked a new milestone in our offshore conversion track record when we successfully held the naming ceremony for the 360,700 dwt FPSO YÜUM K'AK'NÁAB (ex-BW Enterprise) for BW Offshore, part of Bergesen Worldwide Group.

Subject vessel was converted from a ULCC to a FPSO which will be operated by BW Offshore in Gulf of Mexico under a 15-year term agreement with Pemex, a Mexican state-owned oil and gas company. YÜUM K'AK'NÁAB is an ancient Mayan word and it means "Lord of the Sea". She starts operation at the Ku-Maloob-Zaap field offshore Mexico for Pemex in April 2007 and she is the first FPSO in the Gulf of Mexico. Sembawang Shipyard is grateful to BW Offshore for entrusting us with this major FPSO conversion project.

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A newly completed YÜUM K'AK'NÁAB sailing off for her maiden deployment in Gulf of Mexico

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The contract, awarded to Sembawang Shipyard in November 2005 called for detailed engineering, procurement of bulk materials, vessel's repair and conversion, installation of topside modules and the internal turret as well as pre-commissioning work. Other major conversion and

upgrading included the coating of all tanks, installation of various systems and equipments such as a new and modified cargo system, a new ringmain fire water system, complete demolition and upgrading of maindeck utility systems, fabrication of 3 topside modules and a 90m tall flare

structure (largest flare tower installed by SSPL), integration of all topside modules, including the pre-assembled process plant with capacity of 200,000 bpd oil and gas compression module with capacity of 120MMSCFD. The accommodation was also upgraded and refurbished to house 120 persons.



The naming ceremony was graced by Guest-of-Honour, Lady Sponsor Mrs. Alejandra Gomez, wife of His Excellency Juan Jose Gomez, Mexican Ambassador to Singapore and attended by VIP guests from BW Offshore, Pemex Exploracion Produccion of Mexico (PEMEX), officials from Norwegian and Mexican embassies in Singapore, Det Norske Veritas and senior managers from Sembawang Shipyard.

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From left : Mr. P K Ong, MD (SSPL), Mr. Svein Moxnes Harfjeld, CEO (BW Offshore), Mr. Javier Hinojosa Puebla, Deputy Director (North West Marine Region) of Exploracion Produccion, Dr. Vinicio Suro, Deputy Director Planning and Evaluation of Pemex Exploracion Produccion, Mrs. Alejandra Gomez (Lady Sponsor), Mrs. Andreas Sohmen Pao, HE Juan Jose Gomez (Mexican Ambassador to Singapore) and Mr. Andreas Sohmen Pao, Chairman (BW Offshore)



Tour onboard for all guests

During his speech at the naming ceremony, our Managing Director, Mr. P K Ong said “For this project to be successfully executed, BW Offshore and Sembawang worked as partners with common goals. Together we have combined our expertise, knowledge, skills and capabilities to complete this FPSO unit to meet the stringent safety and quality standards of both BW Offshore and Pemex and to the offshore requirements in Gulf of Mexico.”

A tour of YÛUM K'AK'NÁAB, led by Mr. Rolf Normann, Project Site Manager, BW Offshore and Mr. Stig Helland, Site Safety Officer, BW Offshore was conducted for the guests, followed by luncheon and gift exchanges in our VIP room.

Both Sembawang Shipyard and the Bergesen Worldwide Group including BW Offshore (Norway) and BW Shipping (Singapore) have successfully worked

together on the repairs, refurbishment and conversion of their fleet of vessels including LPGs and FPSOs. Besides the YÛUM K'AK'NÁAB, we have also successfully completed the LPG FPSO conversion of Berge Okoloba Toru (ex Berge Sisar) in August 2004. We have carried out major repairs to two of its tankers, BW Nisa and BW Nile in March and August 2006 respectively.

In January 2007, we are pleased to be awarded the major upgrading of FPSO BW Endeavour from BW Offshore, following our successful delivery of the YÛUM K'AK'NÁAB. We are grateful to BW Offshore for their confidence in our offshore capability and project management. Subject vessel is currently undergoing upgrading work in the shipyard. ⚓



One for the album – part of the Project Team with Mr. Rolf Normann, Project Manager from BW Offshore



Mr. P K Ong, MD of Sembawang Shipyard receiving a gift (traditional map of Norway) as token of appreciation from Mr. Svein Moxnes Harfjeld, CEO, BW Offshore



Another commemorative team picture!